



United Pacific

15 3/4" STEERING WHEEL

Item Numbers: 110716, 110717

Installation Instructions:

1. Before removing old steering wheel, test and make sure the horn is working.
2. Disconnect battery by removing the negative cable from the battery terminal.
3. Remove the horn ring button cover, horn ring screws (3), horn ring and contact plate.
4. Center the steering wheel. Remove the steering wheel nut. Steering wheel should slide off with gentle upward tap & pull. A steering wheel puller tool is sometimes required.
5. Place new steering wheel into position, being careful that the front vehicle wheels are centered. Install steering wheel nut and torque to manufactures specifications.
6. To install horn ring simply reverse the above procedure and use the exploded view shown at the right for the correct horn ring installation onto the new wheel. Pay careful attention to the position of the nylon insulator washers and springs.
7. After installation reconnect the battery and test the horn ring operation. If the horn sounds and does not stop after pressing and releasing the horn ring then re-check the order and location of the nylon insulating washers as shown in the exploded view. If this does not solve the problem then back off the three screws(s) 1/2 turn at a time until horn ceases to sound when horn ring is released. Recommended to apply a drop of threadlocker to keep the screws from loosening. Install the center horn ring button cover.

