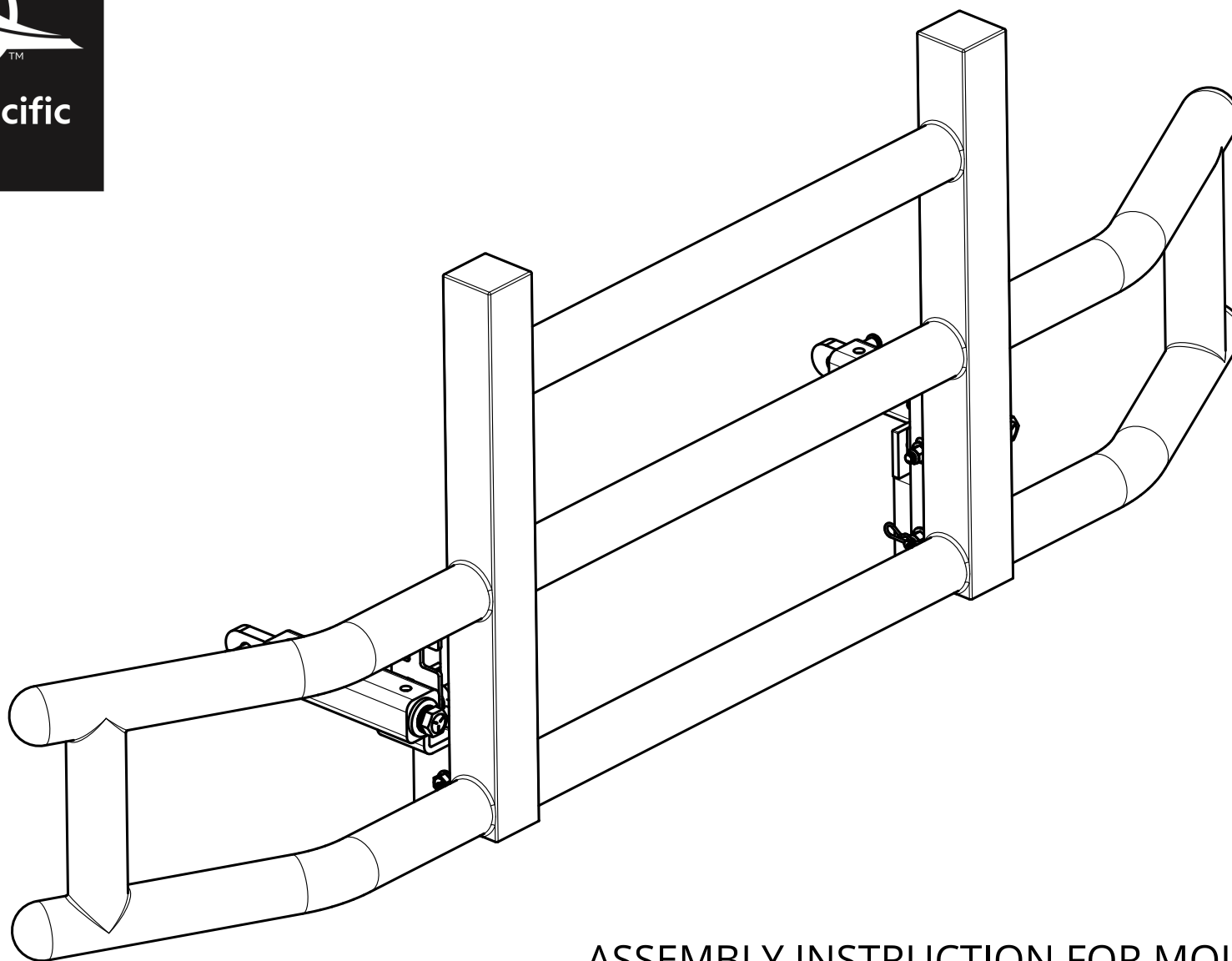




United Pacific



ASSEMBLY INSTRUCTION FOR MOUNTING KIT FOR 2018+ VOLVO VNL

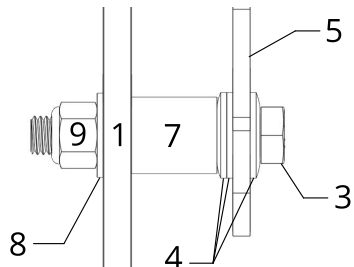


PASSENGER SIDE ASSEMBLY SHOWN

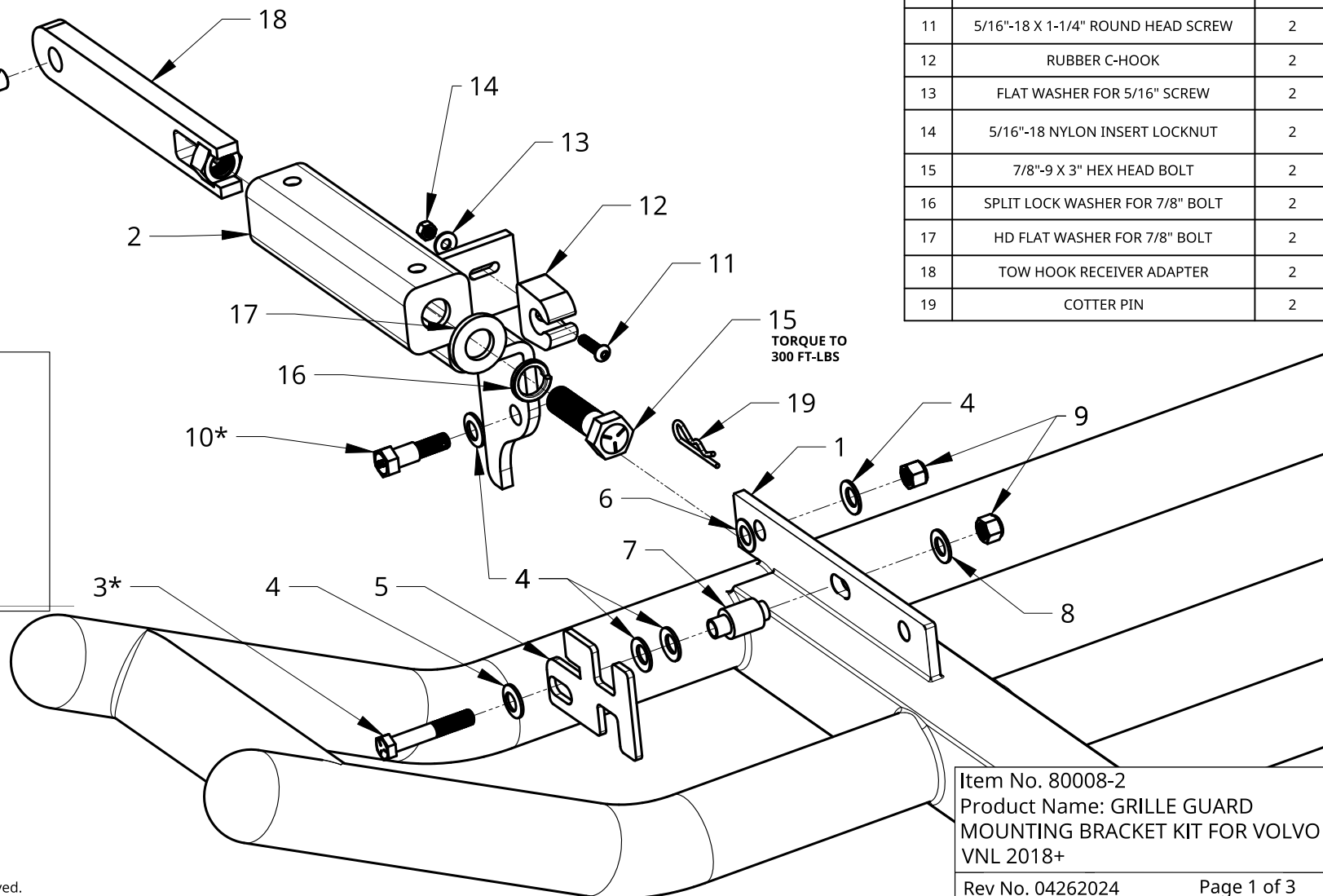
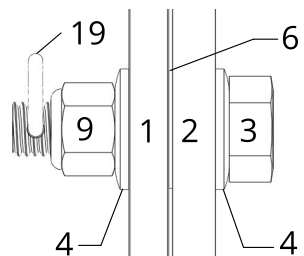
No.	DESCRIPTION	QTY/SET
1	GRILL GUARD (NOT INCLUDED)	1
2	MOUNTING BRACKET (L+R)	1 PR
3	1/2"-13 X 3" HEX HEAD BOLT	2
4	SPRING WASHER	10
5	T-SLIDE KEY	2
6	PLASTIC WASHER	2
7	METAL SLEEVE	2
8	FLAT WASHER FOR 1/2" BOLT	2
9	1/2"-13 NYLON INSERT LOCKNUT	4
10	1/2"-13 X 1-5/8" SHOULDER BOLT	2
11	5/16"-18 X 1-1/4" ROUND HEAD SCREW	2
12	RUBBER C-HOOK	2
13	FLAT WASHER FOR 5/16" SCREW	2
14	5/16"-18 NYLON INSERT LOCKNUT	2
15	7/8"-9 X 3" HEX HEAD BOLT	2
16	SPLIT LOCK WASHER FOR 7/8" BOLT	2
17	HD FLAT WASHER FOR 7/8" BOLT	2
18	TOW HOOK RECEIVER ADAPTER	2
19	COTTER PIN	2

ORIGINAL VEHICLE
CLEVIS PIN

3* ASSEMBLED SIDE VIEW



10*ASSEMBLED SIDE VIEW

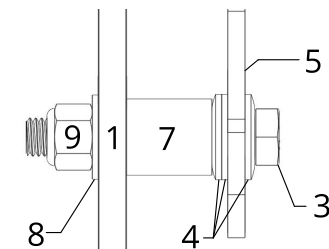


Item No. 80008-2
Product Name: GRILLE GUARD
MOUNTING BRACKET KIT FOR VOLVO
VNL 2018+

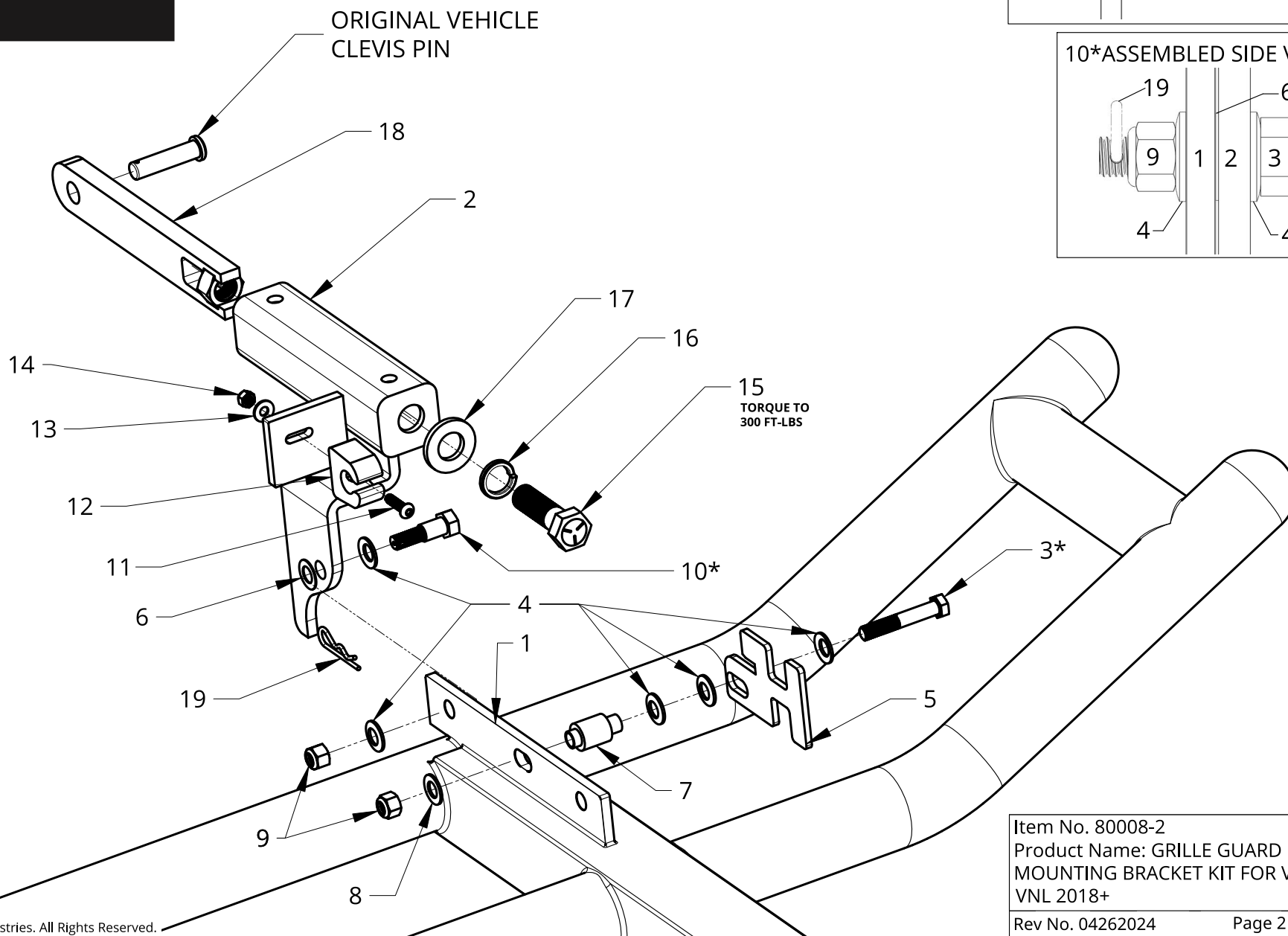
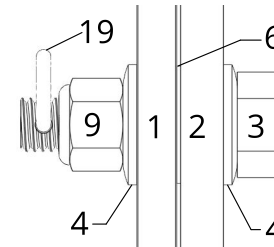


DRIVER SIDE ASSEMBLY SHOWN

3* ASSEMBLED SIDE VIEW



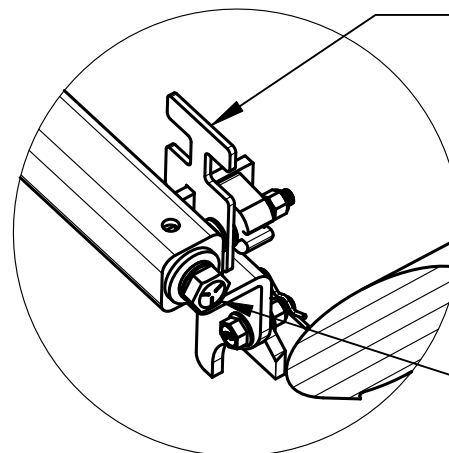
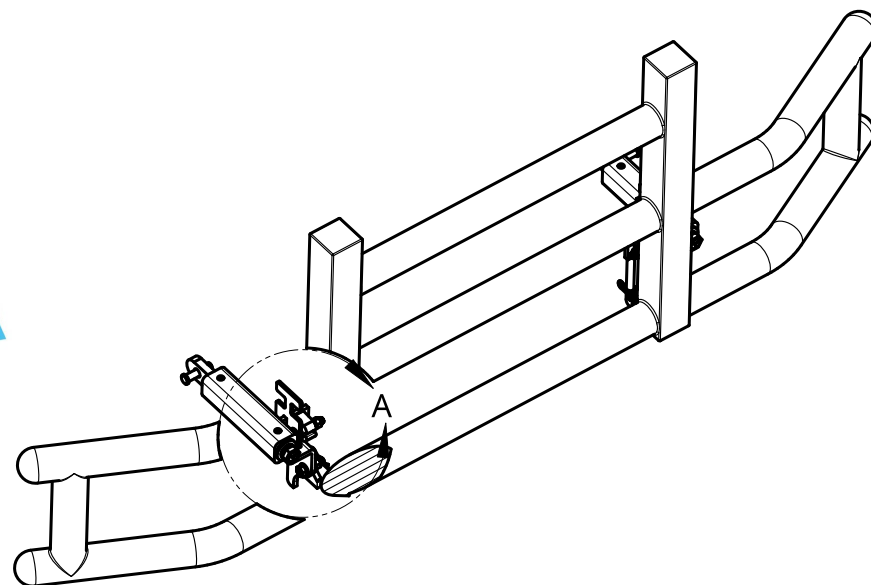
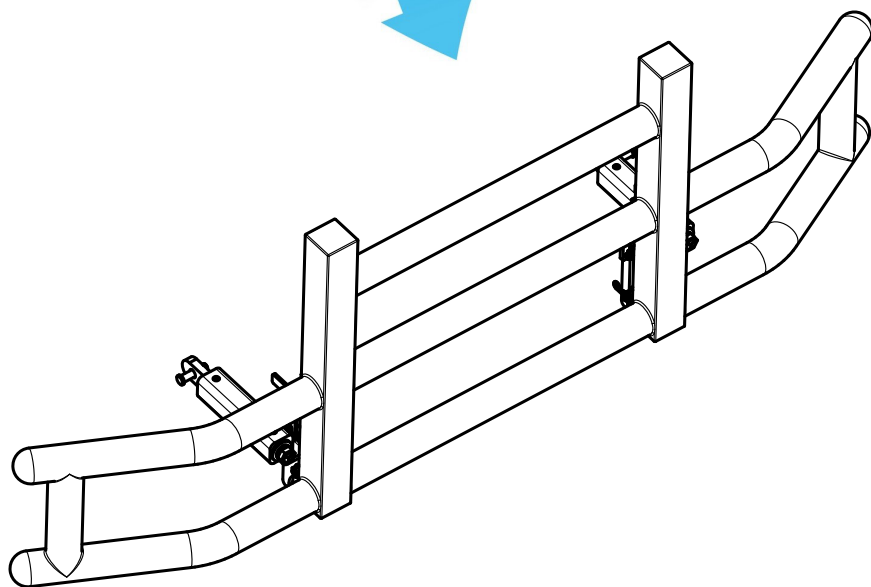
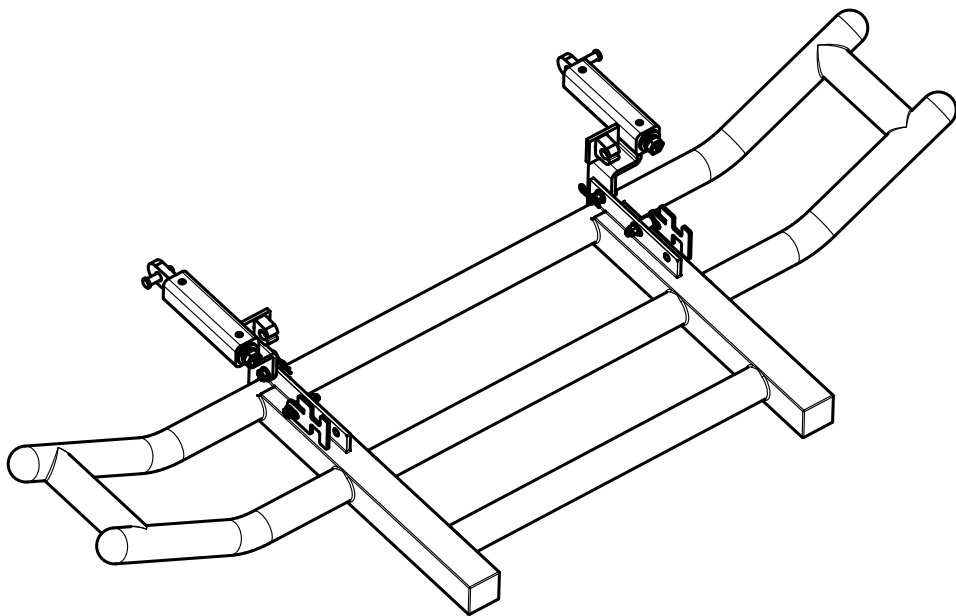
10*ASSEMBLED SIDE VIEW



Item No. 80008-2
 Product Name: GRILLE GUARD
 MOUNTING BRACKET KIT FOR VOLVO
 VNL 2018+

Rev No. 04262024

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DETAIL A

NOTE: TO AVOID BULL BAR FROM ACCIDENTALLY TILTING FORWARD, THE T-SLIDE KEY (#5) MUST BE ALL THE WAY DOWN. BE SURE TO TIGHTEN THE BOLT SECURELY, BUT STILL ALLOW T-SLIDE KEY TO MOVE WITH AID OF HAMMER OR PRY BAR.

TIGHTEN TO
300 FT-LBS