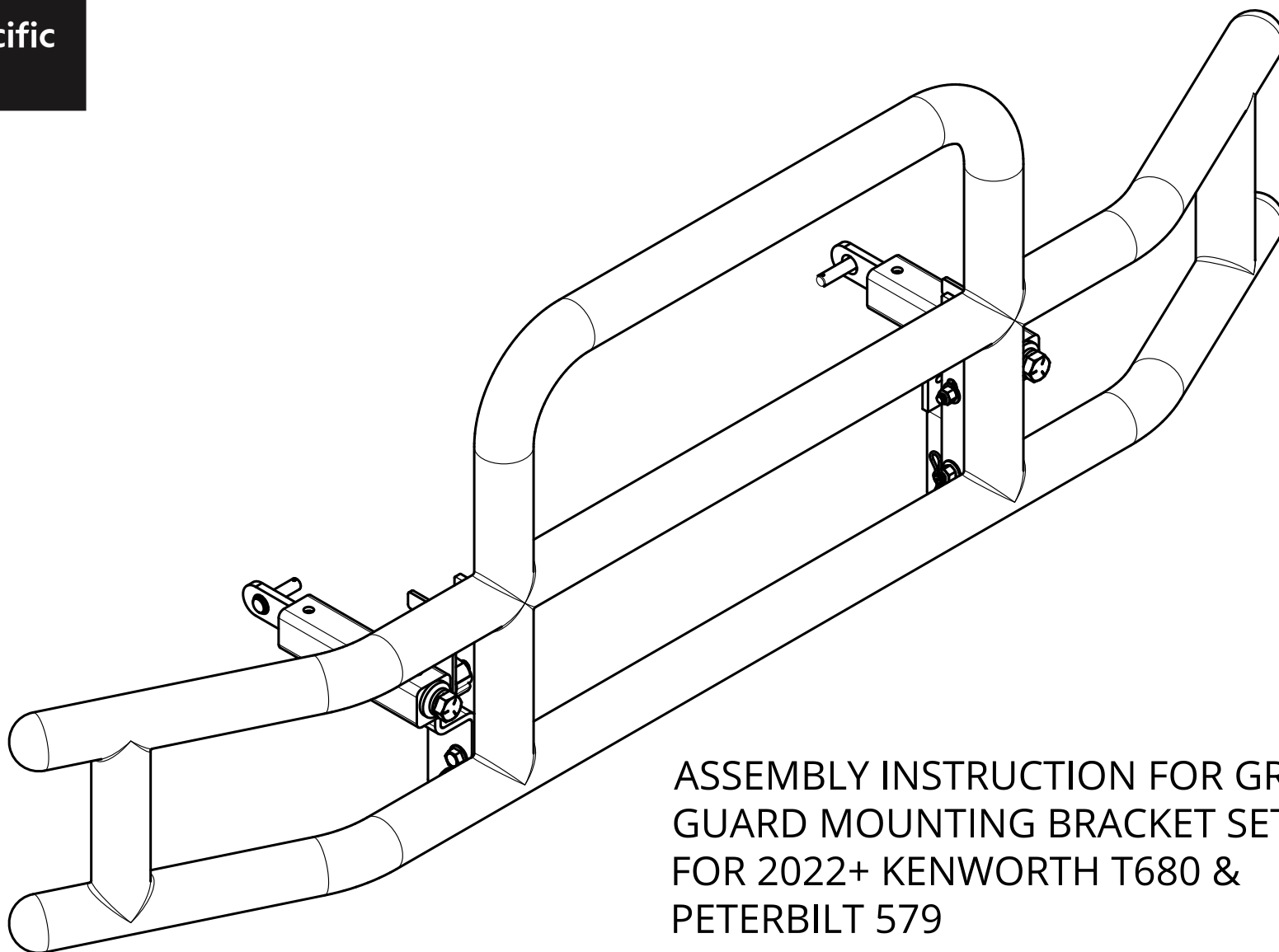




United Pacific

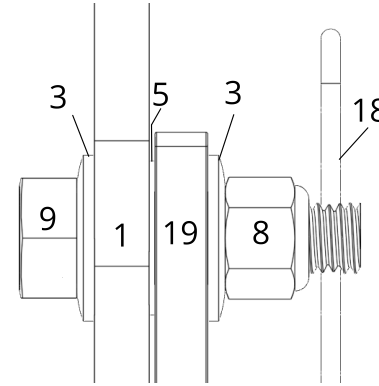


ASSEMBLY INSTRUCTION FOR GRILLE
GUARD MOUNTING BRACKET SET
FOR 2022+ KENWORTH T680 &
PETERBILT 579



PASSENGER SIDE ASSEMBLY

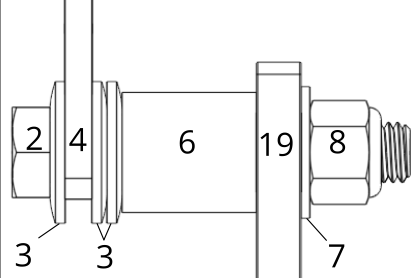
9* ASSEMBLED SIDE VIEW



No.	DESCRIPTION	QTY in Kit
1	MOUNTING BRACKET (L+R)	1 PR
2	1/2"-13 X 3" HEX HEAD BOLT	2
3	SPRING WASHER	10
4	T-SLIDE KEY	2
5	PLASTIC WASHER	2
6	METAL SLEEVE	2
7	FLAT WASHER FOR 1/2" BOLT	2
8	1/2"-13 LOCK NUT WITH NYLON INSERT	4
9	1/2"-13 X 1-5/8" SHOULDER BOLT	2
10	5/16"-18 X 1-1/4" ROUND HEAD SCREW	2
11	RUBBER C-HOOK	2
12	FLAT WASHER FOR 5/16" SCREW	2
13	5/16"-18 LOCK NUT WITH NYLON INSERT	2
14	7/8"-9 X 3" HEX HEAD BOLT	2
15	SPLIT LOCK WASHER FOR 7/8" BOLT	2
16	FLAT WASHER FOR 7/8" BOLT	2
17	TOW HOOK RECEIVER ADAPTOR	2
18	HAIRPIN COTTER PIN	2
19	GRILLE GUARD (NOT INCLUDED)	1

ORIGINAL VEHICLE
CLEVIS PIN/TOW HOOK

2* ASSEMBLED SIDE VIEW



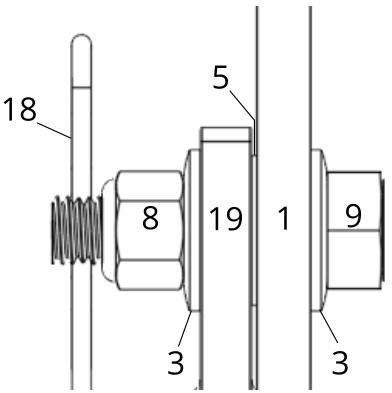
14
TORQUE TO
300 FT-LBS

NOTE: ASSEMBLE THE TOW HOOK RECEIVER ADAPTOR WITH THE TRUCK'S ORIGINAL TOW HOOK PIN FIRST.

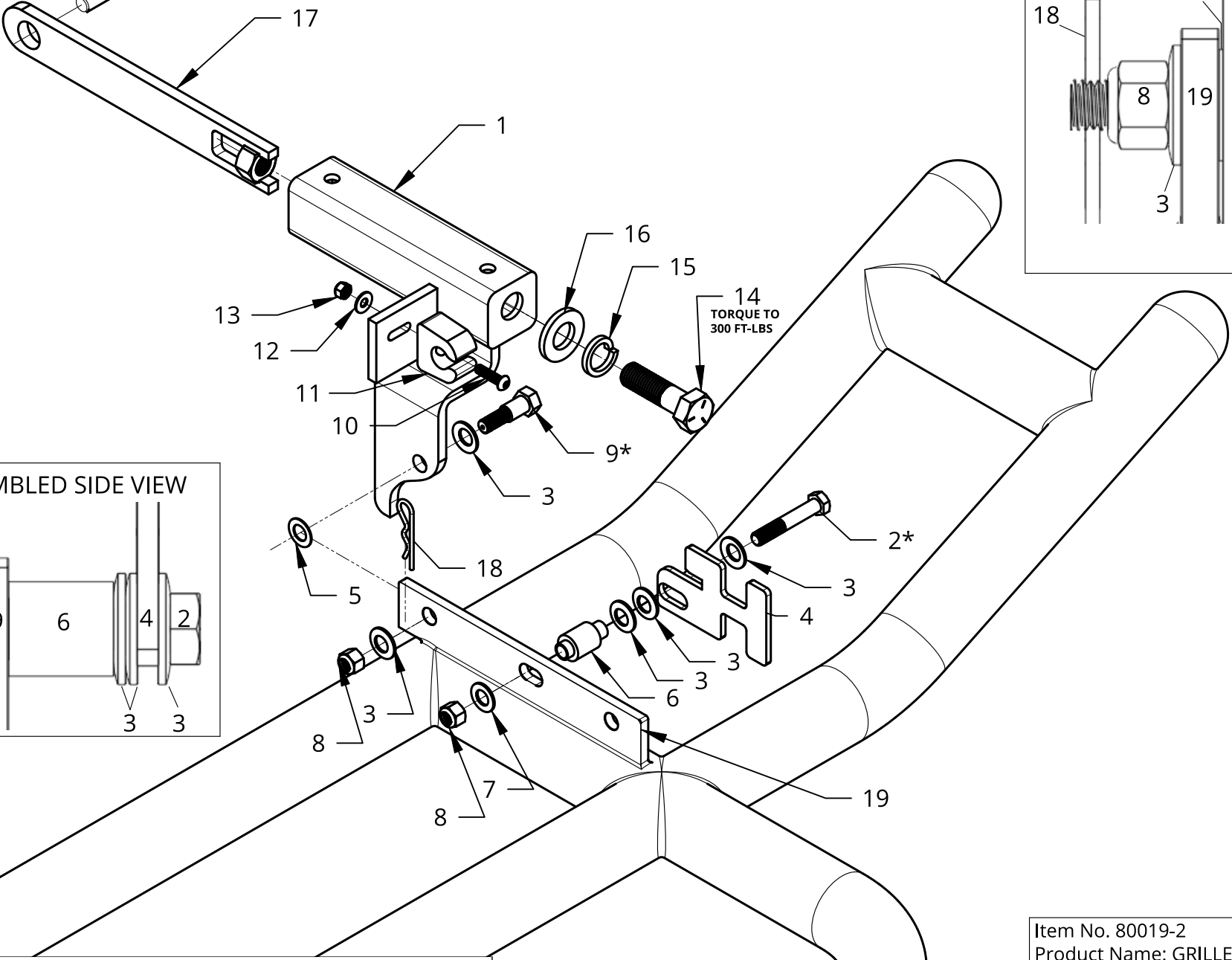
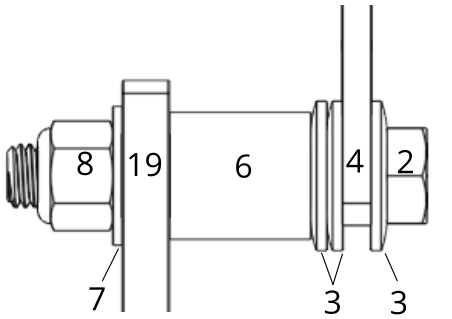
DRIVER SIDE ASSEMBLY

ORIGINAL VEHICLE
CLEVIS PIN/TOW HOOK

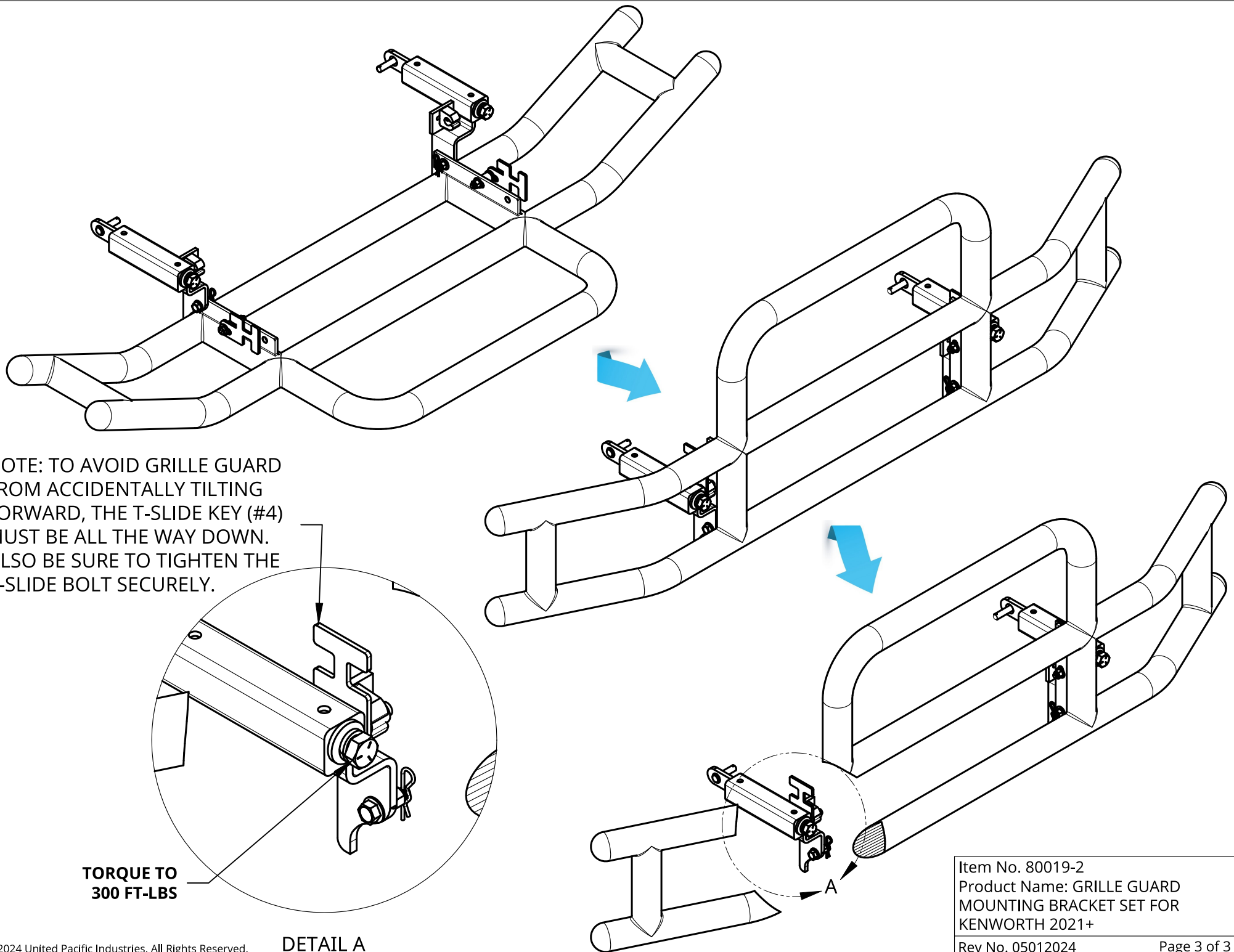
9* ASSEMBLED SIDE VIEW



2* ASSEMBLED SIDE VIEW



NOTE: ASSEMBLE THE TOW HOOK RECEIVER ADAPTOR TO THE TRUCK'S ORIGINAL TOW HOOK PIN FIRST.



NOTE: TO AVOID GRILLE GUARD FROM ACCIDENTALLY TILTING FORWARD, THE T-SLIDE KEY (#4) MUST BE ALL THE WAY DOWN. ALSO BE SURE TO TIGHTEN THE T-SLIDE BOLT SECURELY.

**TORQUE TO
300 FT-LBS**

DETAIL A

Item No. 80019-2
Product Name: GRILLE GUARD
MOUNTING BRACKET SET FOR
KENWORTH 2021+

Rev No. 05012024

Page 3 of 3