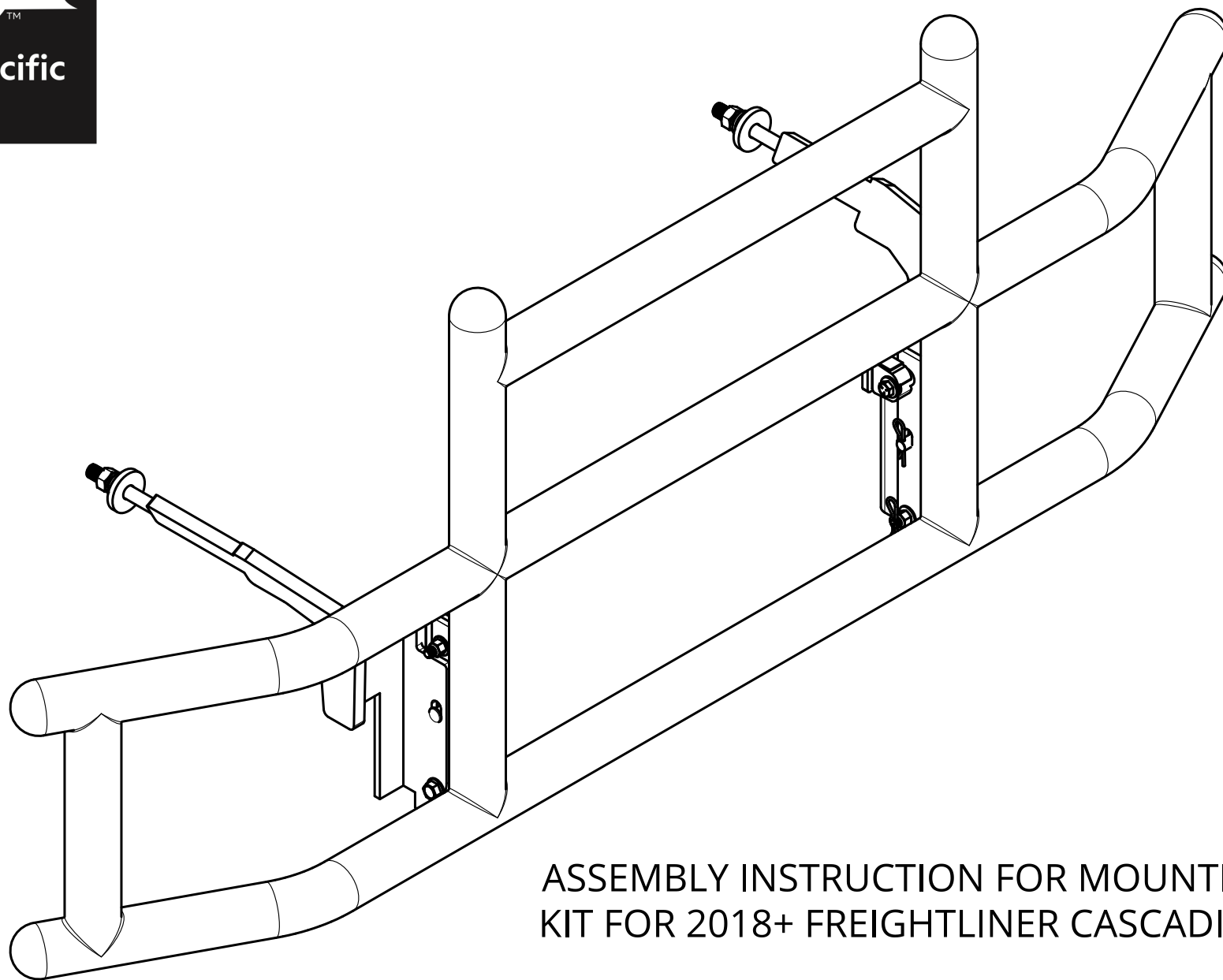




United Pacific

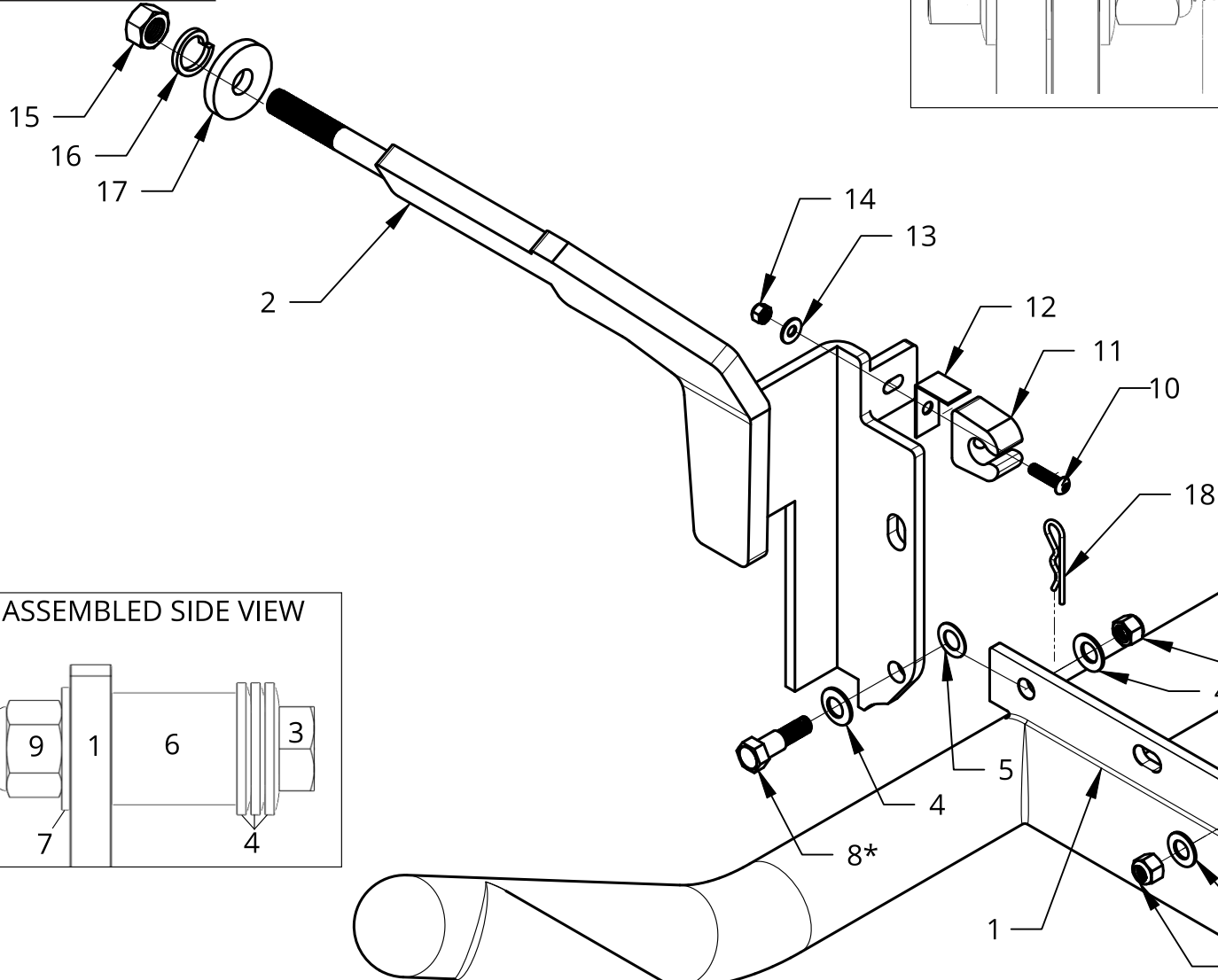
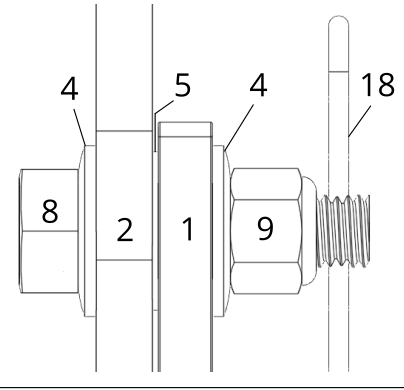


ASSEMBLY INSTRUCTION FOR MOUNTING KIT FOR 2018+ FREIGHTLINER CASCADIA

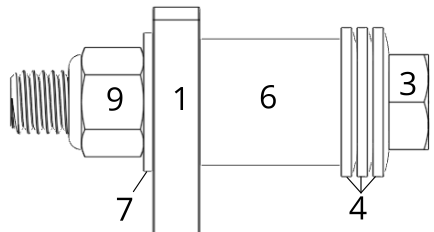


PASSENGER SIDE ASSEMBLY

8* ASSEMBLED SIDE VIEW



3* ASSEMBLED SIDE VIEW

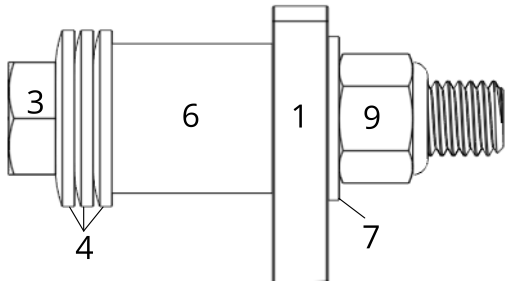


No.	DESCRIPTION	QTY in Kit
1	GRILLE GUARD (NOT INCLUDED)	1
2	MOUNTING BRACKET (L+R)	1 PR
3	1/2"-13 X 3" HEX HEAD BOLT	2
4	SPRING WASHER	10
5	PLASTIC WASHER	2
6	METAL SLEEVE	2
7	FLAT WASHER FOR 1/2" BOLT	2
8	1/2"-13 X 1-5/8" SHOULDER BOLT	2
9	1/2"-13 LOCK NUT WITH NYLON INSERT	4
10	5/16"-18 X 1-1/4" ROUND HEAD SCREW	2
11	RUBBER C-HOOK	2
12	L-SHAPED BRACKET	2
13	FLAT WASHER FOR 5/16" SCREW	2
14	5/16"-18 LOCK NUT WITH NYLON INSERT	2
15	3/4"-10 LOCK NUT	2
16	SPLIT WASHER FOR 3/4" BOLT	2
17	FLAT WASHER FOR 3/4" BOLT	2
18	HAIRPIN COTTER PIN	4
19	LOCK PIN	2

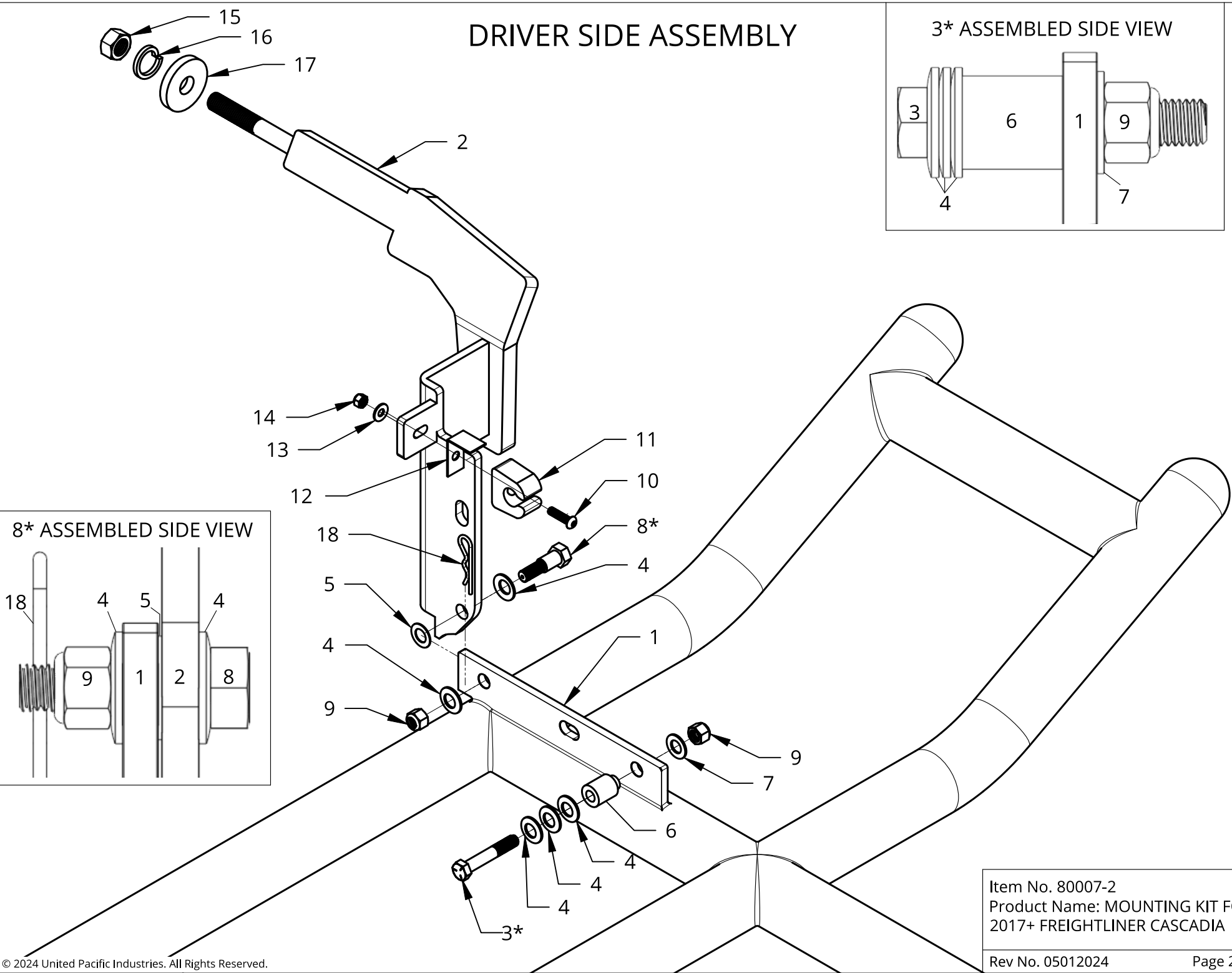
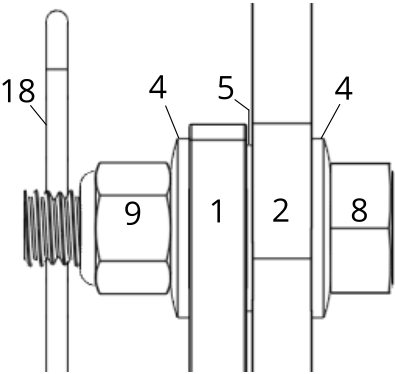
NOTE: INSERT THE MOUNTING BRACKET (#2) INTO THE VEHICLE TOW HOOK RECEIVER FIRST, THEN ASSEMBLE #15, #16, AND #17 ACCORDINGLY.

DRIVER SIDE ASSEMBLY

3* ASSEMBLED SIDE VIEW



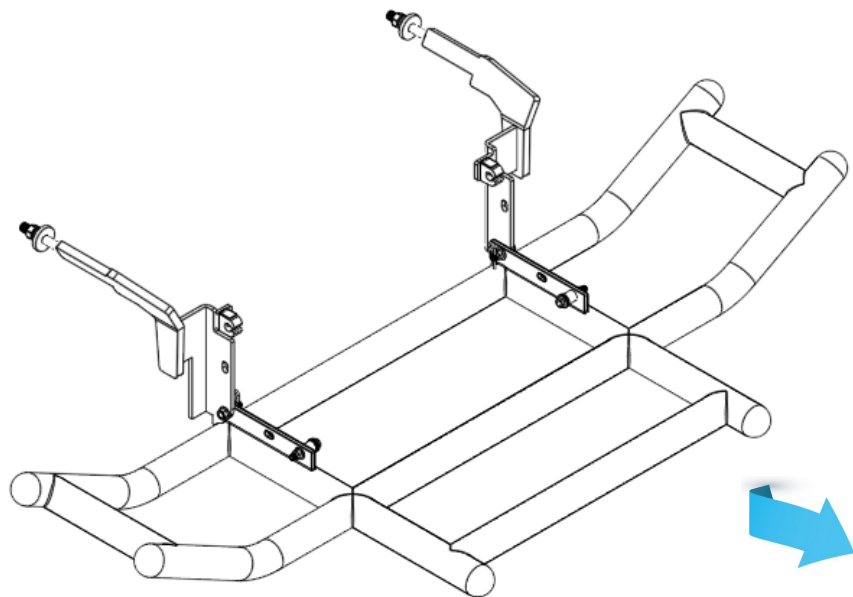
8* ASSEMBLED SIDE VIEW



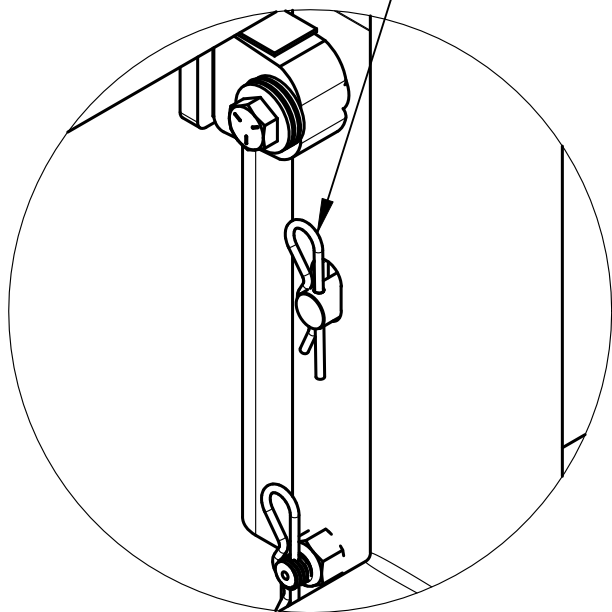
Item No. 80007-2
Product Name: MOUNTING KIT FOR
2017+ FREIGHTLINER CASCADIA

Rev No. 05012024

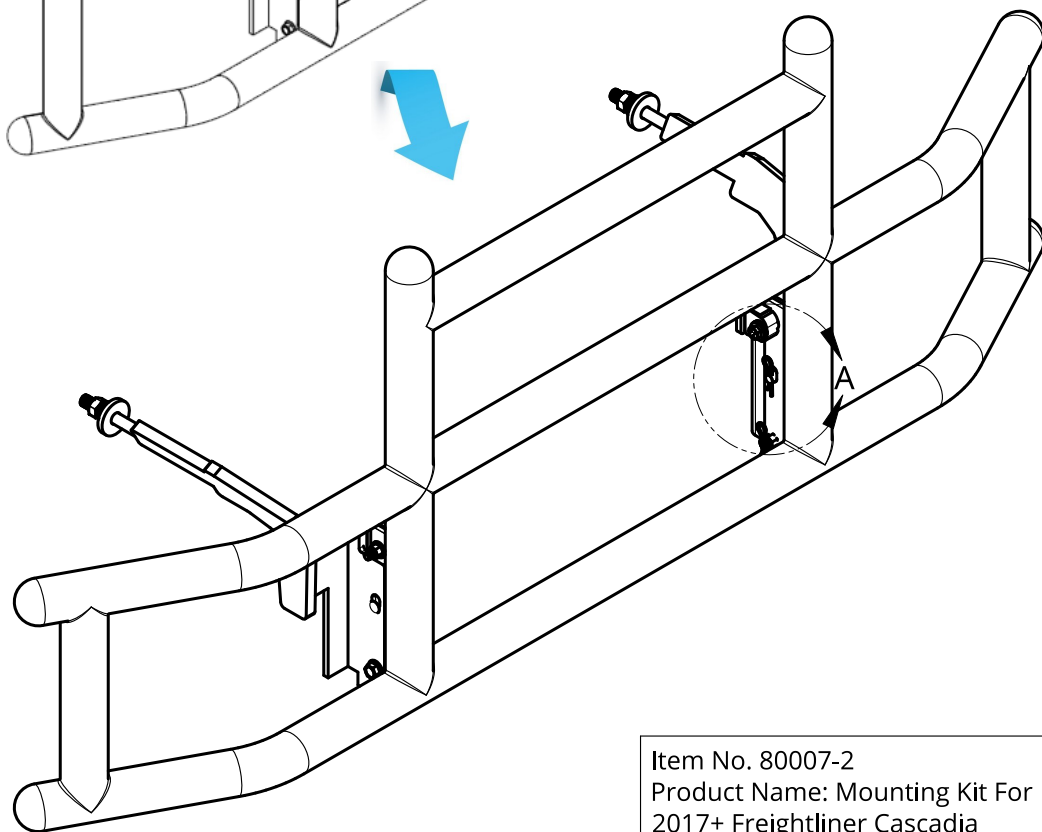
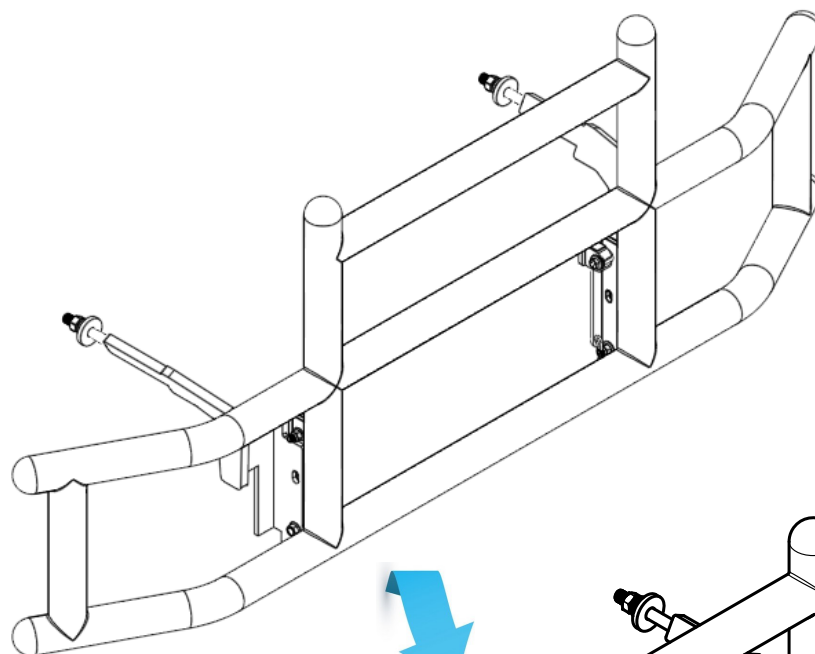
Page 2 of 3



NOTE: TO AVOID THE GRILLE GUARD FROM ACCIDENTALLY TILTING FORWARD, INSERT THE LOCK PIN (#19) IN THE MIDDLE HOLE OF THE BRACKET. THEN INSERT THE HAIRPIN COTTER PIN (#18).



DETAIL A



Item No. 80007-2
Product Name: Mounting Kit For
2017+ Freightliner Cascadia