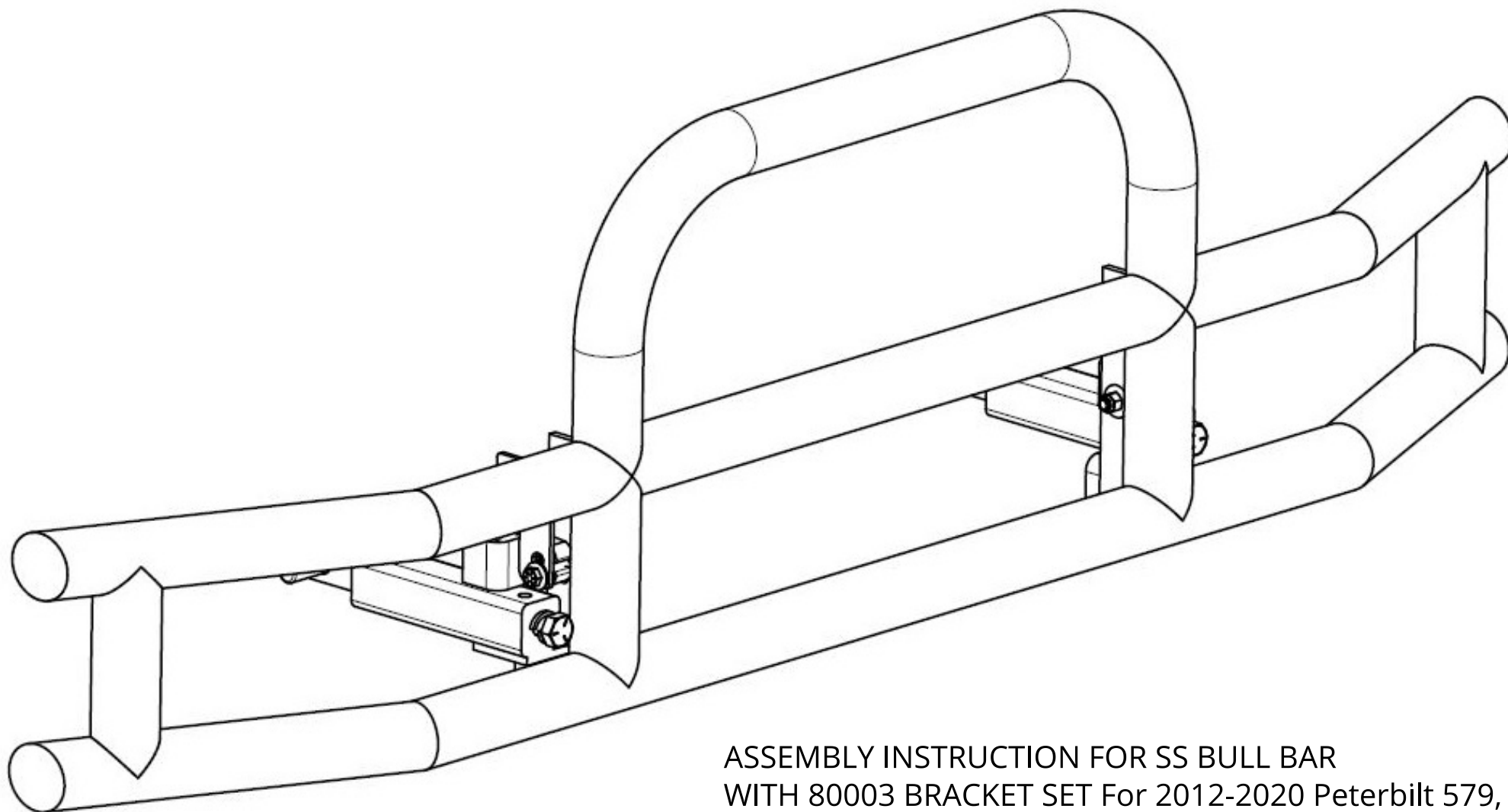




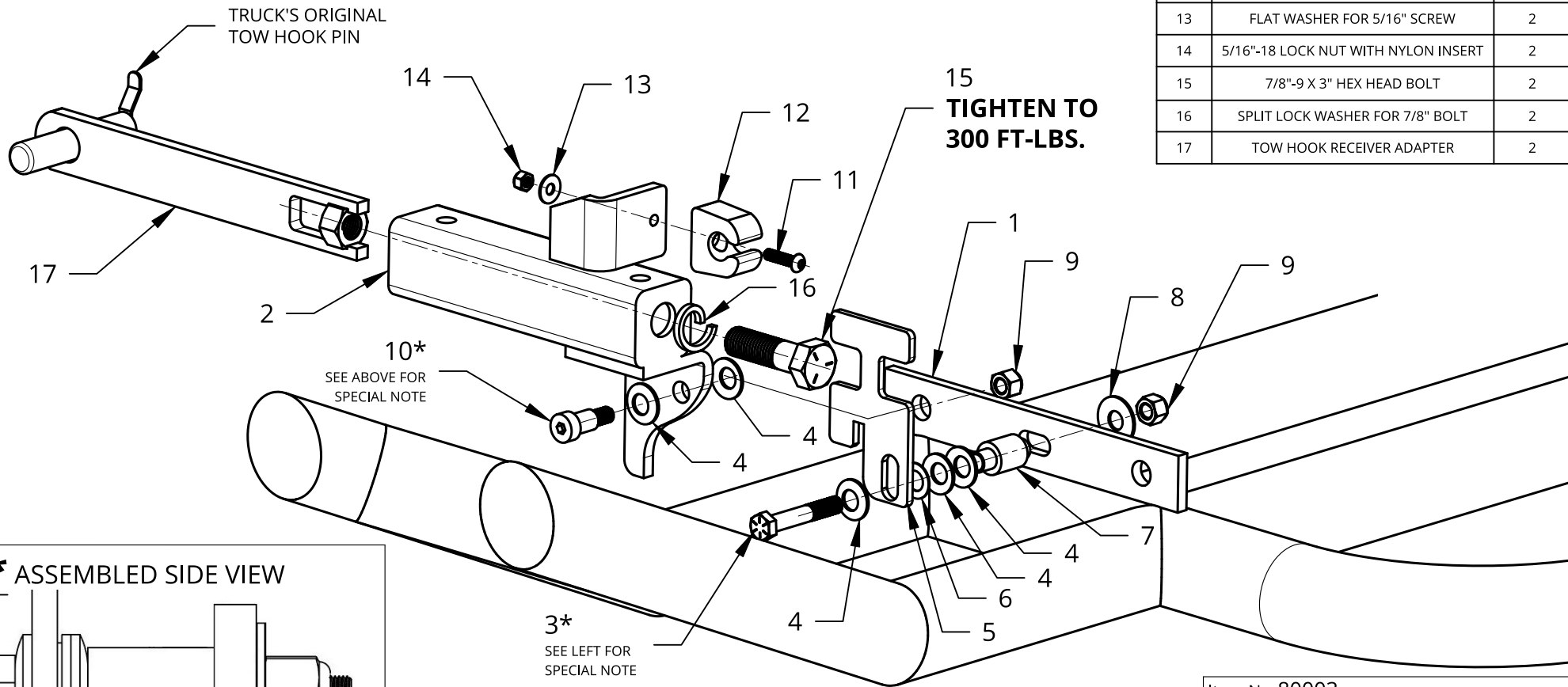
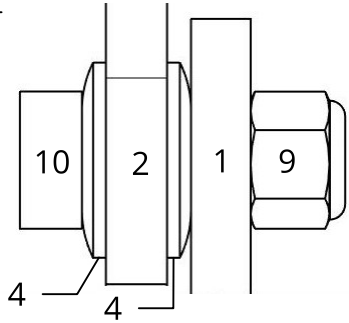
United Pacific



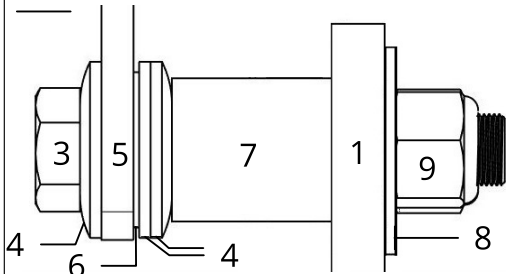
ASSEMBLY INSTRUCTION FOR SS BULL BAR
WITH 80003 BRACKET SET For 2012-2020 Peterbilt 579,
2010-2016 Peterbilt 587, & 2008-2017 Kenworth T660

PASSENGER SIDE ASSEMBLY SHOWN

10* ASSEMBLED SIDE VIEW



3* ASSEMBLED SIDE VIEW

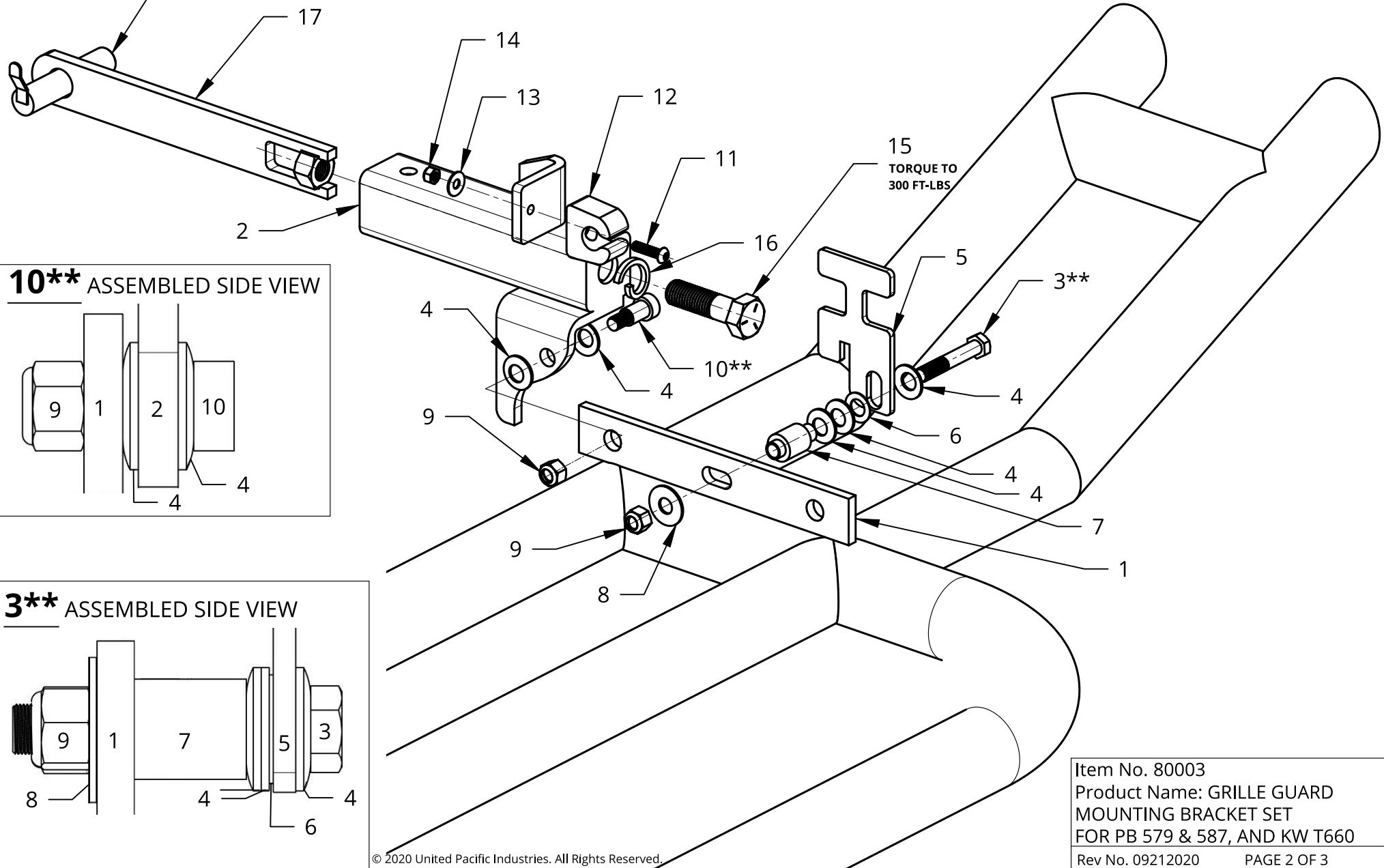


No.	DESCRIPTION	QTY/SET
1	304 SS BULL BAR	1
2	MOUNTING BRACKET (L+R)	1 PR
3	1/2"-13 X 3" HEX HEAD BOLT	2
4	SPRING WASHER	10
5	T-SLIDE KEY	2
6	PLASTIC WASHER	2
7	METAL SLEEVE	2
8	FLAT WASHER FOR 1/2" BOLT	2
9	1/2"-13 LOCK NUT WITH NYLON INSERT	4
10	1/2"-13 X 1-5/8" SHOULDER BOLT	2
11	5/16"-18 X 1-1/4" ROUND HEAD SCREW	2
12	RUBBER C-HOOK	2
13	FLAT WASHER FOR 5/16" SCREW	2
14	5/16"-18 LOCK NUT WITH NYLON INSERT	2
15	7/8"-9 X 3" HEX HEAD BOLT	2
16	SPLIT LOCK WASHER FOR 7/8" BOLT	2
17	TOW HOOK RECEIVER ADAPTER	2

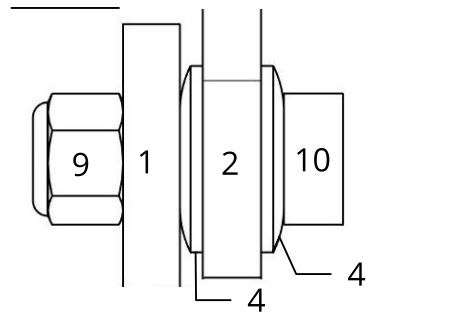
Item No. 80003
 Product Name: GRILLE GUARD
 MOUNTING BRACKET SET
 FOR PB 579 & 587, AND KW T660
 Rev No. 09212020 PAGE 1 OF 3

DRIVER SIDE ASSEMBLY SHOWN

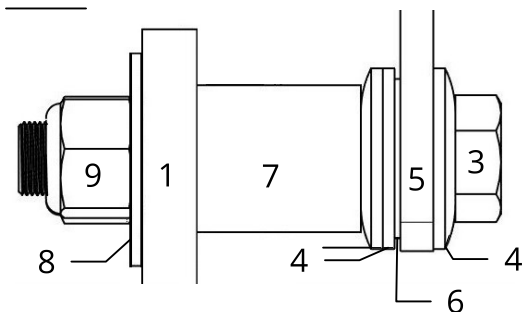
TRUCK'S ORIGINAL TOW HOOK PIN

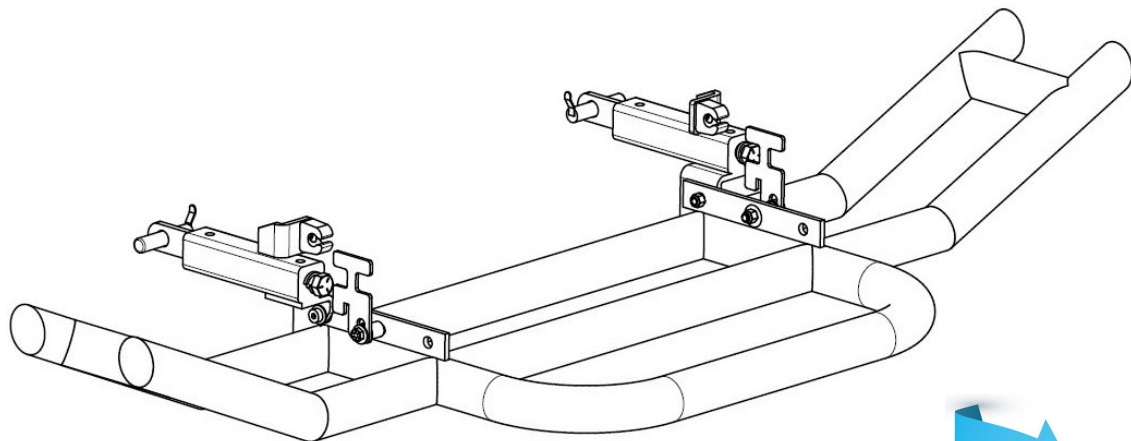


10** ASSEMBLED SIDE VIEW

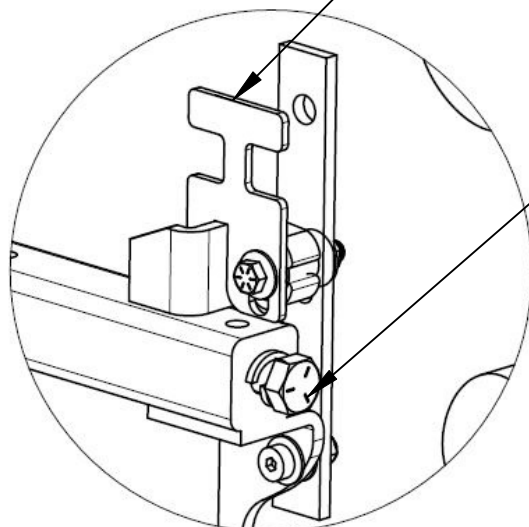
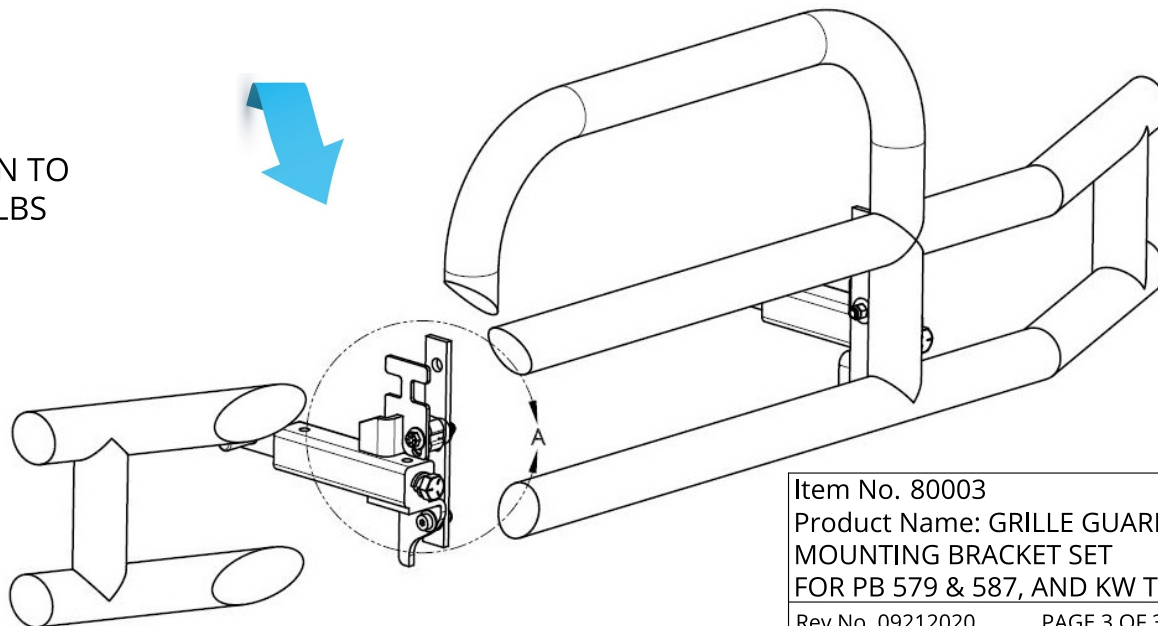
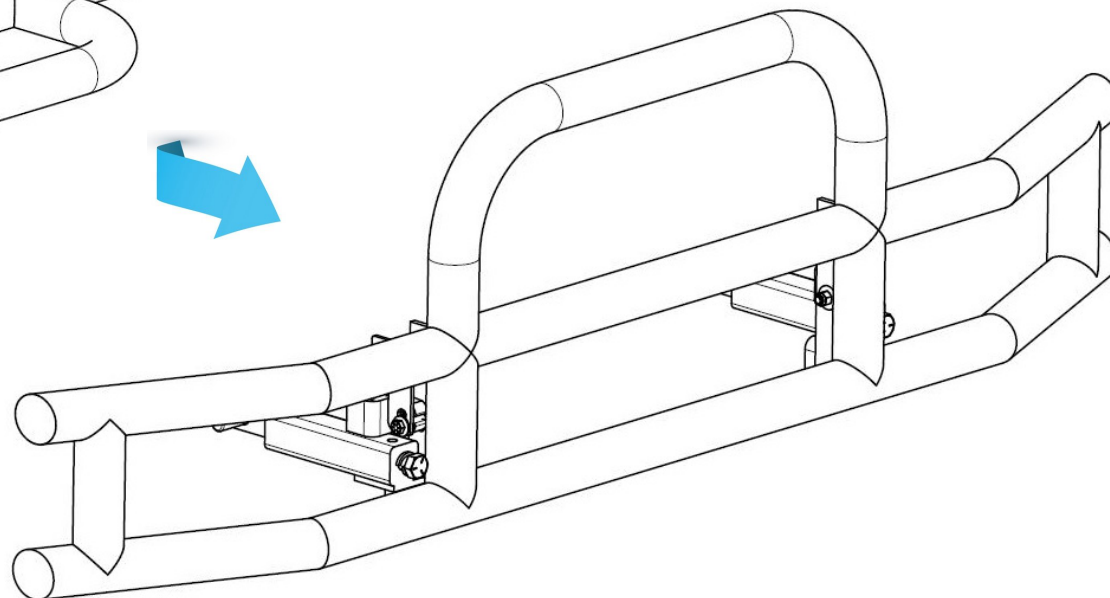


3** ASSEMBLED SIDE VIEW





NOTE: TO AVOID BULL BAR FROM ACCIDENTALLY TILTING FORWARD, THE T-SLIDE KEY (#5) MUST BE ALL THE WAY DOWN. BE SURE TO TIGHTEN THE T-SLIDE BOLT SECURELY, BUT STILL ALLOW T-SLIDE KEY TO MOVE WITH AID OF HAMMER OR PRY BAR.



DETAIL A

TIGHTEN TO 300 FT-LBS

Item No. 80003
Product Name: GRILLE GUARD
MOUNTING BRACKET SET
FOR PB 579 & 587, AND KW T660
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